

Trade Name:**RC-281 PF****1. Company Address**

Almit GmbH
Unterer Hammer 3
Deutschland
(D) 64720 Michelstadt -
bei Frankfurt

Tel.: +49 6061 96925-0
Fax: +49 6061 96925-18

2. Validity

This specification is specified for:
Flux RC-281 PF
Delivered by Almit GmbH to:

3. Available Units

Unit	Case
5000 ml	5l Polyathylen-Canister
1000 ml	1l Polyathylen-Bollte
250 ml	1l Polyathylen-Bollte
8 ml	Pin

4. Physical Properties

Test	Characteristics	Notes
State	Liquid Viscosity	
Colour	light yellow	
Specific Gravity	$0.736 \pm 0.005 \text{ (cm}^3\text{)}$	26°C
Solids Content	3%	
Corrosion Test	pass	IPC-TM-650;2.6.15
Copper Mirror Test	pass	IPC-TM-650:2.3.32
Chloride and Bromide Test	pass	IPC-TM-650:2.3.32
Insulating Resistance (85°C, 85%, 168h)	$\geq 1 \times 10^{12}(\Omega)$	J-Std-004:1.2
Solution Resistance	$\geq 100000 \text{ (}\Omega \text{ cm)}$	IPC-TM-650:2.3.35
Flux classification	M1	IPC-TM-650:2.3.35

5. Identification

Name	Volume	Lot Nr.	Maker
RC-281 PF 6%	5l/1l/250ml/8ml	(Ex.) 12.02.05	Almit GmbH

6. Packing

Individual Package		Outer Package
Unit	Packing	Cardboard box
5l	Polyathylen-Canister	
1l	Polyethylene bottle	

7. Maker Address

Nihon Almit Co. Ltd. - Productive
Engineering Center
8154-227,Uenohara, Kitatsuru-gun,
Yamanashi, 409-0112 Japan

8. Shelf Life

1. Refrigerating is recommended at a temperature of 2-8°C to guarantee shelf life of 7 months
2. Paste can be stored at room temperature for 1 week up to 25°C prior to use (only applicable for jars)

9. In case of changing this specification it should be accepted by

Signature_____ Date_____

10. This product is manufactured, using all guaranteed materials according to the legal law regulations

11. Because this product contains Isoprpyl-Alcohol, please follow the medical advises, given in our material safety data sheet.

12. Because this product contains Isoprpyl-Alcohol, please follow the fire-fighting advises, given in our material safety data sheet.